



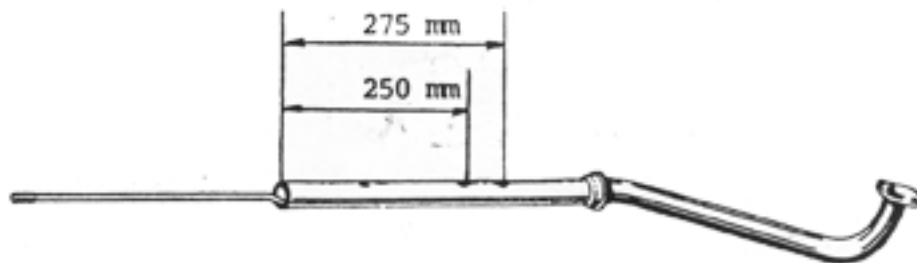
SERVICE BULLETIN

4/12/83

REF: Conversion from 1.5 HP to 2 HP

NEWPORT II, SPORT MKII, LUXE

PART	FROM	TO	NEW PART #
Intake Manifold	12 mm Dia.	14 mm Dia.	321 315 630 1
Head Gasket	1.5 mm	None	-----
Airfilter	Remove large pipe incl. orifice and plug	Install small pipe	349 115 073 1
Main Jet	# 50	# 56	362 115 009 1/56
Throttle Slide	# 51	# 24	349 115 015 1/24
Needle Jet	2.12 A	2.22	349 115 008 1/22
Needle Position	2 from top	1 from top	-----
Exhaust Pipe	-----	Drill 2 holes 10 mm dia. (see drawing)	



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